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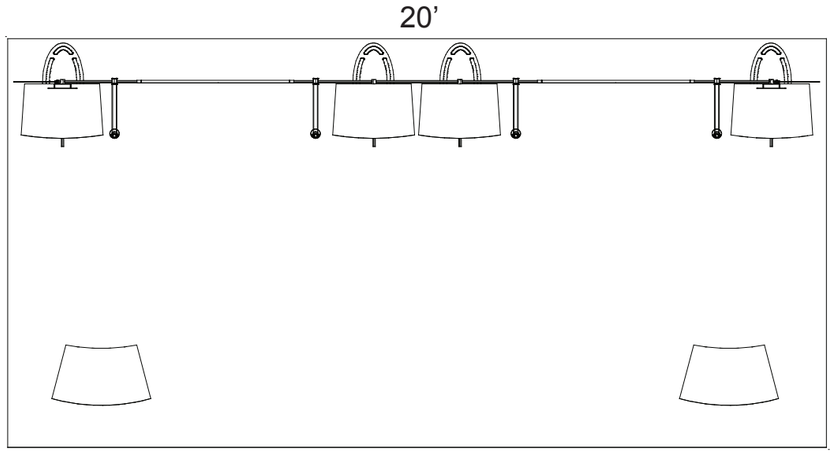
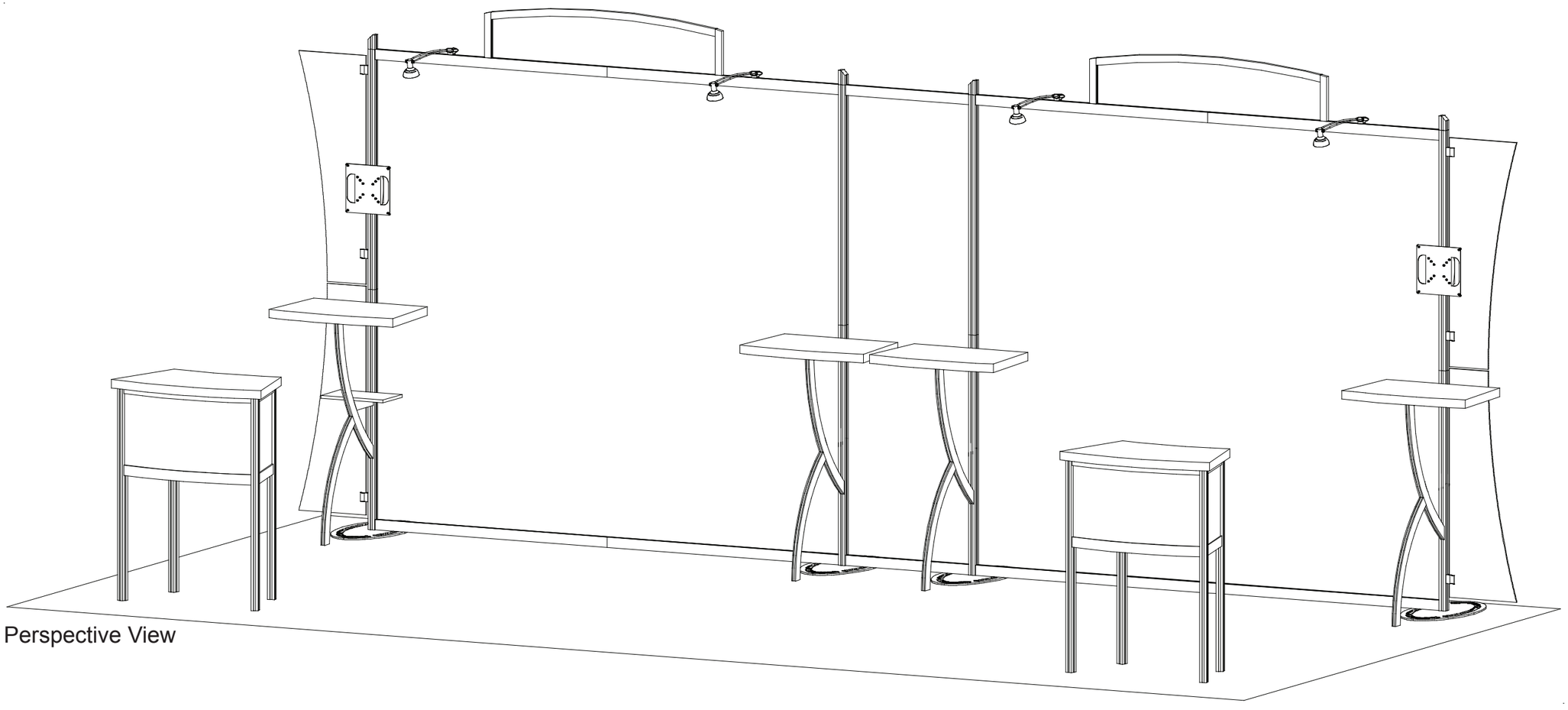
SACAGAWEA DESIGNS

# Order #XXXXX VK-2111 General Layout




Top View



Perspective View



## SETUP INSTRUCTIONS

If you would like to tell us about your experience with your setup instructions please email us at **info@classicexhibits.com**

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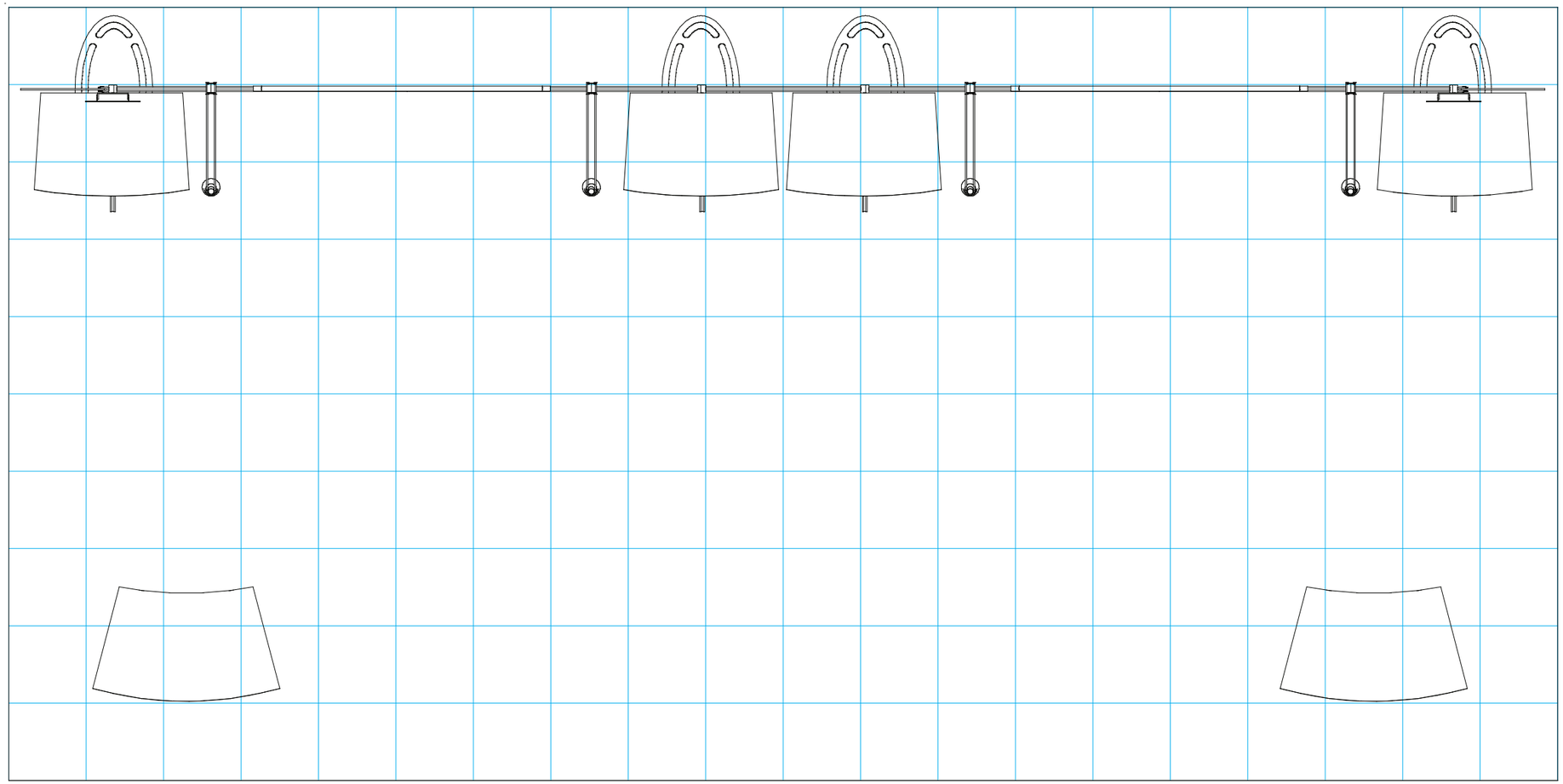
SACAGAWEA DESIGNS

# Order #XXXXX Grid View



= 1 sq foot

## General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.

- The setup instructions are created specifically for this configuration.

- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

## Cleaning & Packing

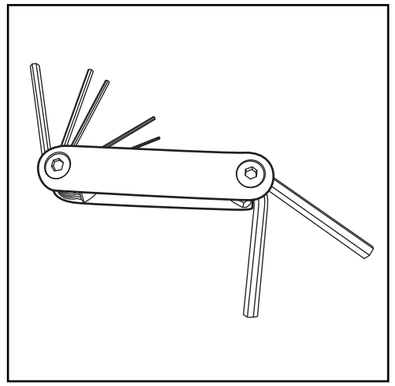
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.

- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**

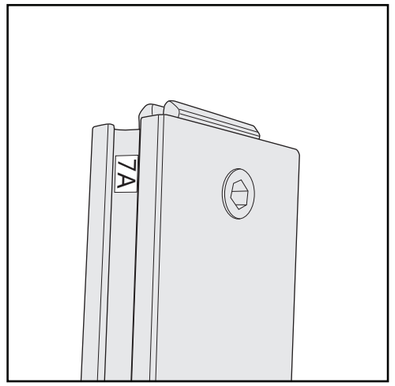
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

## Disassembly

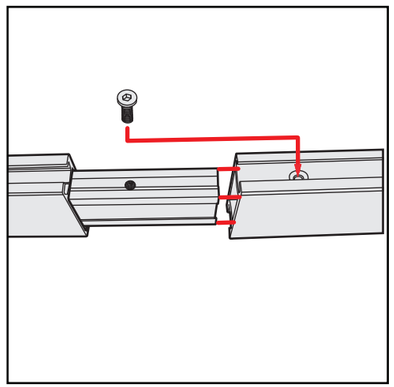
- For loss prevention, tighten all set screws and locks during disassembly.



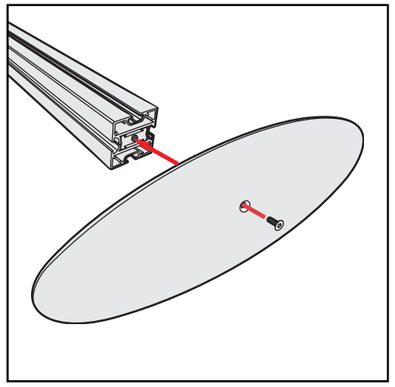
Hex Tool - Essential for Assembly



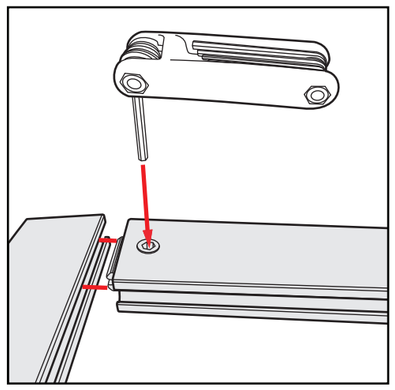

Part Identification - Numbering



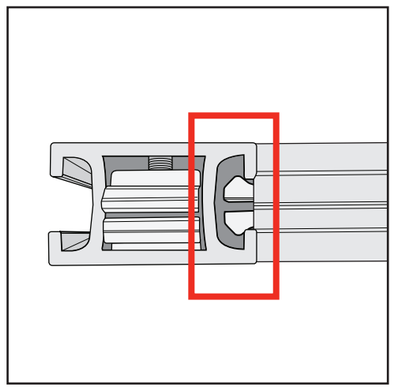
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock

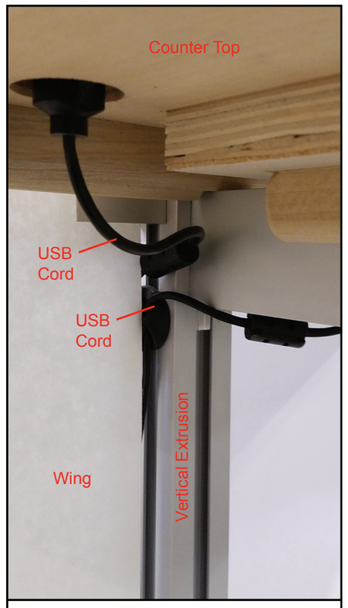
**WARNING**

DO NOT USE POWER TOOLS

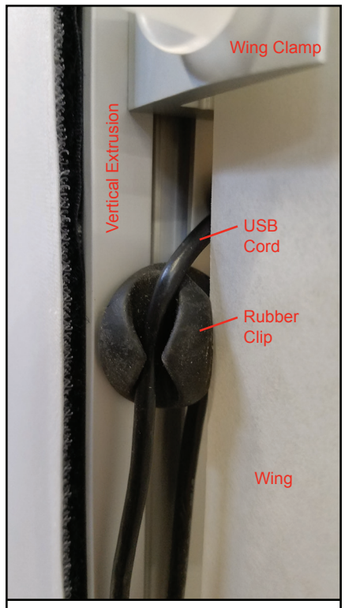
LADDERS OR LIFTS MAY BE REQUIRED

ALL CONNECTIONS MUST BE TIGHTLY SECURED

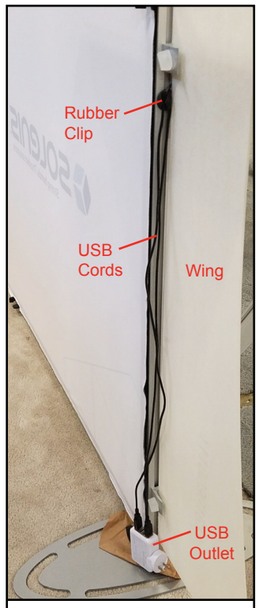
Keep rubber clip attached to vertical extrusion.




Route cord from right USB port through right side of rubber clip in groove of vertical extrusion.



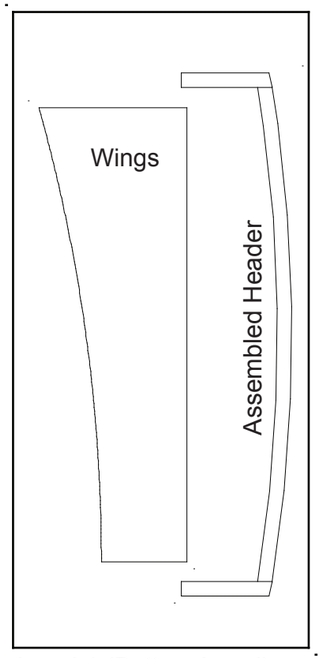

Route cord from left USB port through left side of rubber clip in groove of vertical extrusion.



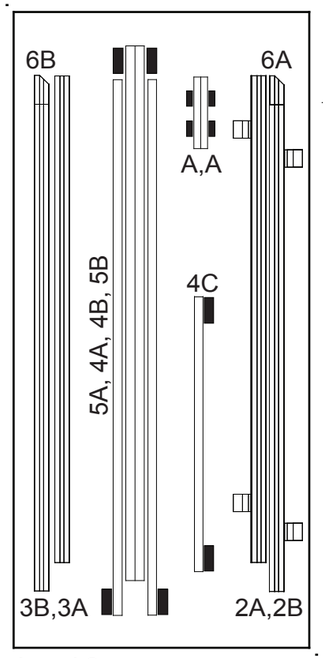

Cords will hang down to USB outlet.

Plug USB cords into USB outlet.

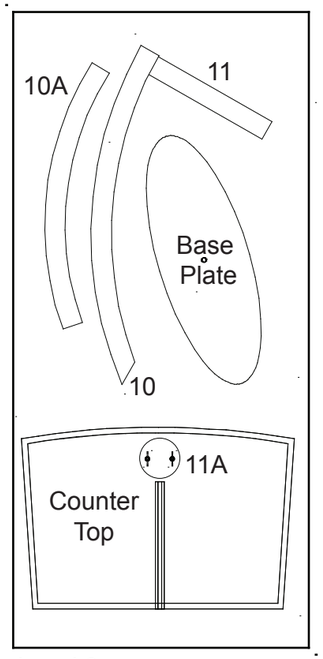
# Top View of Each Level



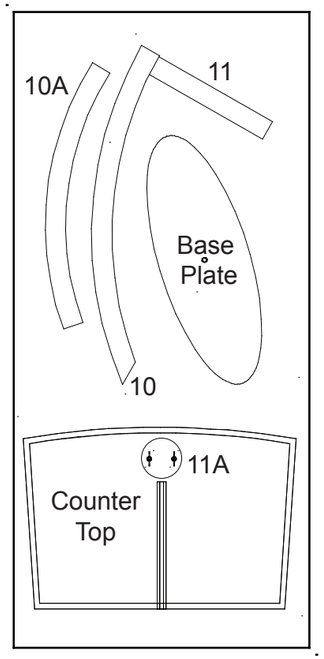

Level 1 (Bottom Level)




Level 2




Level 3



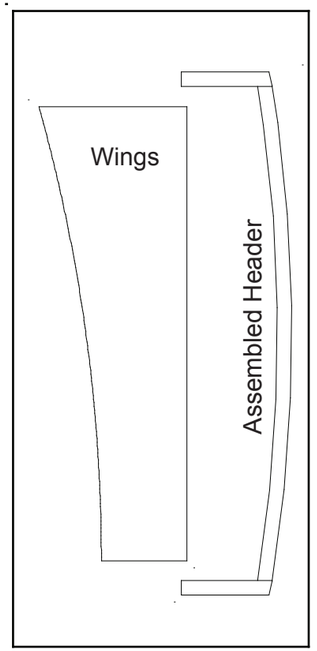

Level 4

Lights

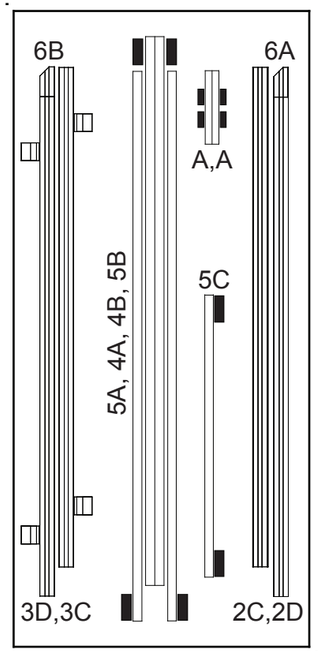
Graphics

Setup Hardware

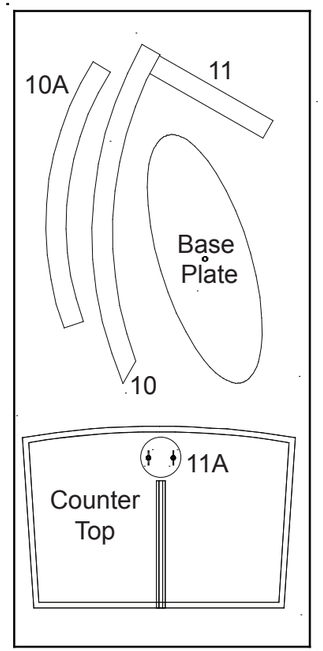
# Top View of Each Level



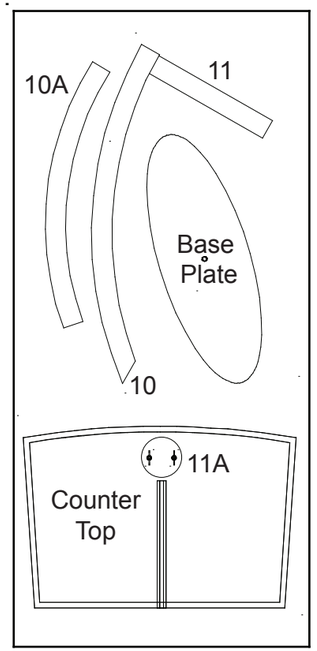
Level 1 (Bottom Level)



Level 2



Level 3



Level 4

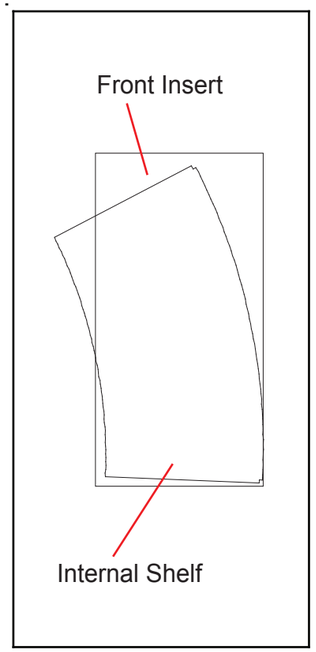
Lights

Graphics

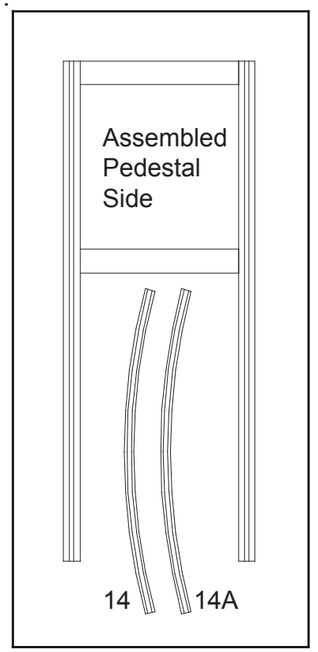
Setup Hardware

# Top View of Each Level

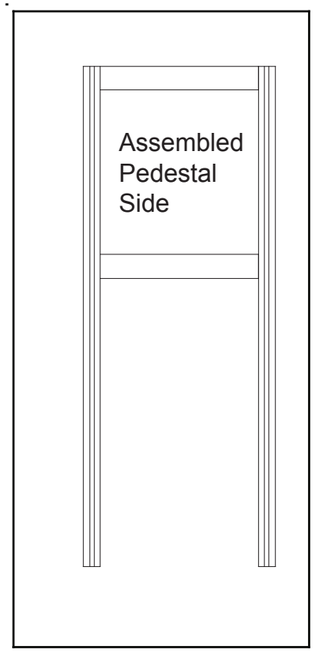
Level 1 (Bottom Level)




Level 2



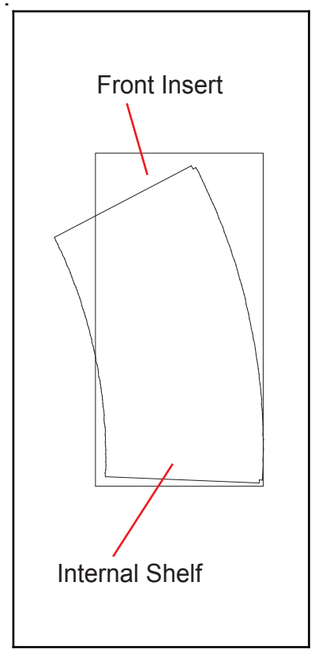

Level 3



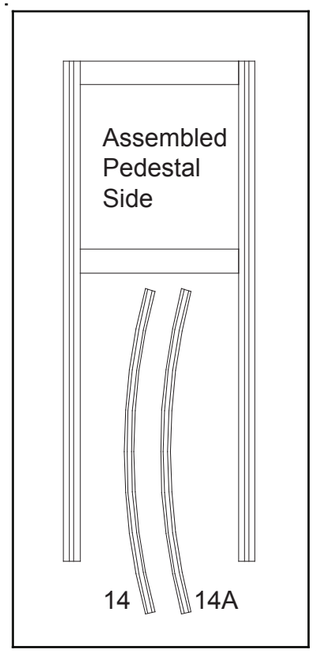

Level 4

# Top View of Each Level

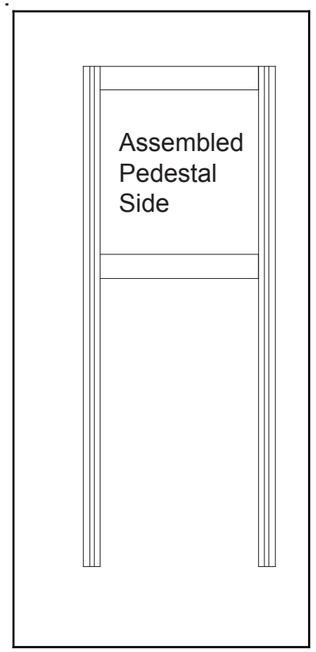
Level 1 (Bottom Level)




Level 2




Level 3




Level 4

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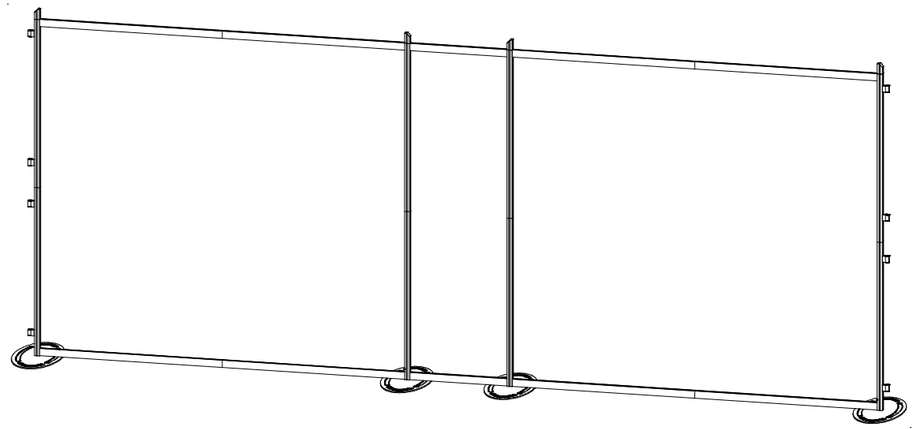
# Order #XXXXX VK-2111 Backwall Assembly

| Item | Qty. | Description |
|---|---|---|
| 1 | 4 | Base Plate |
| 2A,2B | 1,1 | 42” S40 Vertical Extrusion w/ A10 Clamps |
| 3A,3B | 1,1 | 42” S40 Vertical Extrusion |
| 2C,2D | 1,1 | 42” S40 Vertical Extrusion |
| 3C,3D | 1,1 | 42” S40 Vertical Extrusion w/ A10 Clamps |
| 4A,4B | 2,2 | 45” Z45 Horizontal Extrusion |
| 5A,5B | 2,2 | 45” Z45 Horizontal Extrusion |
| 4C,5C | 1,1 | 24” Z45 Horizontal Extrusion |

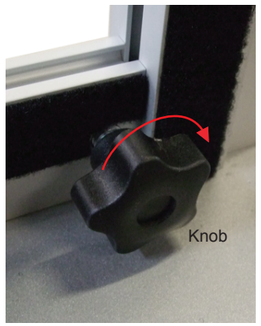
Steps:
1) Attach base plates [1] to extrusions [2A] [3A] [2C] and [3C], using bolts.
2) Attach extrusinos [2B] [3B] [2D] [3D] to extrusins [2A] [3A] [2C] [3C], using connection bars [B]. See Straight Connection with Knobs detail.
3) Attach extrusions [4A] [4B] and [5A] [5B], using connection bars [A]. See Straight Connection with Knobs detail.
4) Attach assemblies [2A/2B] [3A/3B] [2C/2D] [3C/3D] with assemblies [4A/4B] [5A/5B] and extrusions [4C] and [5C]. See Corner Connection with Knob detail.
5) Connect graphics to Velcro on back of assembled Backwall.



Completed Backwall Assembly

Keep clamps attached to verticals [2A] [2B] [3C] and [3D].

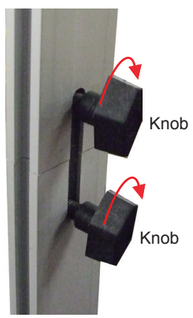
### Corner Connection with Knob




Turn knob clockwise to tighten lock.

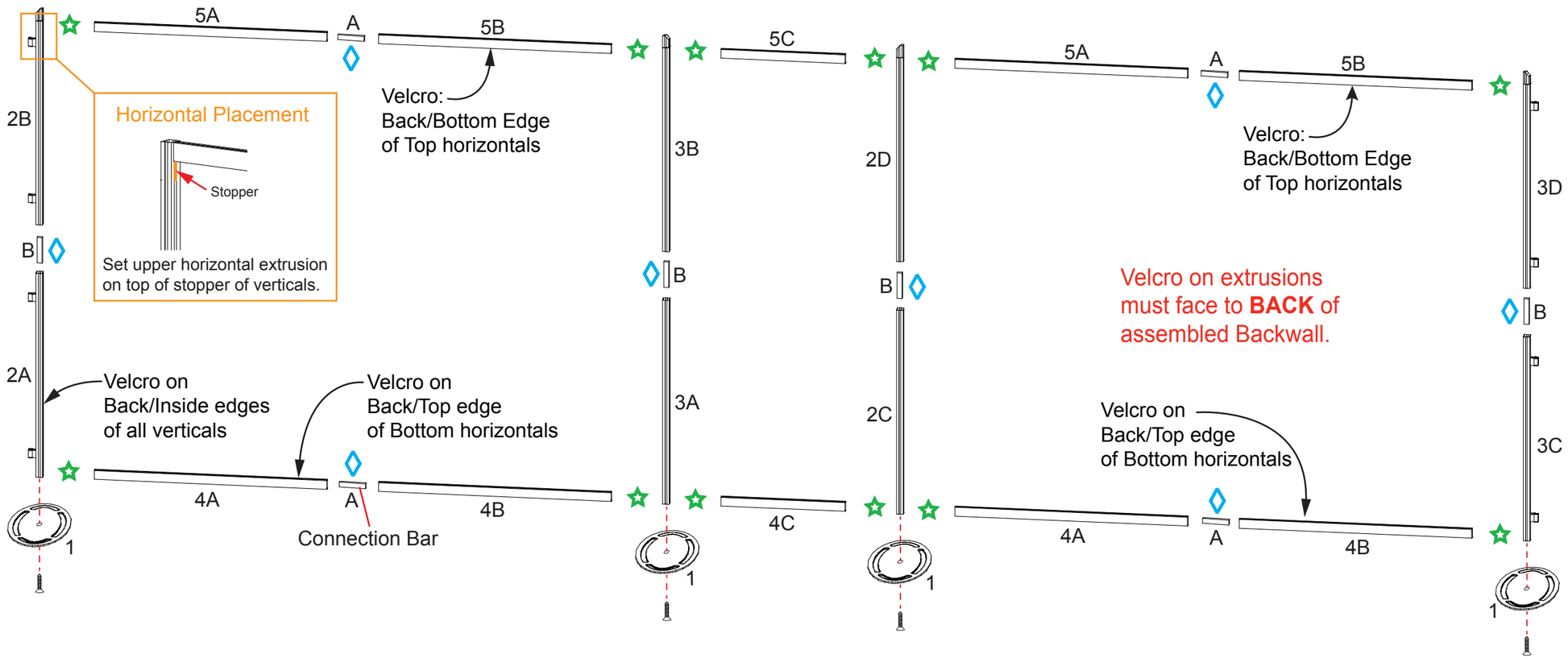
Do not over tighten Knobs

### Straight Connection with Knobs




Slide connection bar between extrusions, then turn knobs clockwise to tighten lock.

Do not over tighten Knobs



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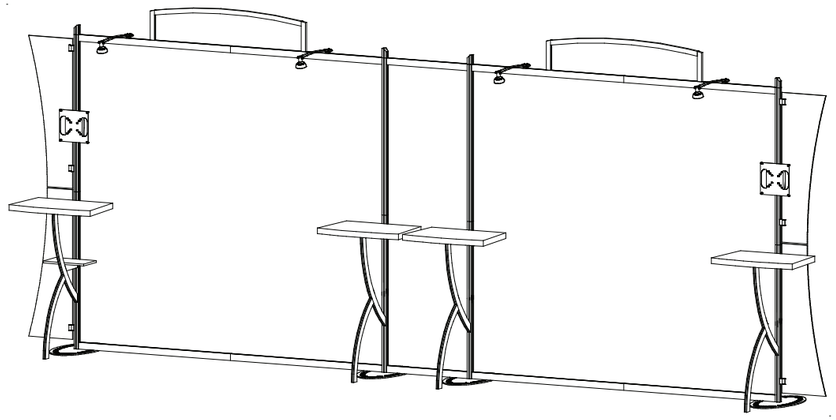
# Order #XXXXX VK-2111 Backwall Attachments

| Item | Qty. | Description |
|---|---|---|
| 7/8/9 | 1/1/1 | Assembled Header Frame |
| 10/11 | 1/1 | Assembled Counter Support |
| 10A | 1 | Support Leg |
| 11A | 1 | Flange Plate |

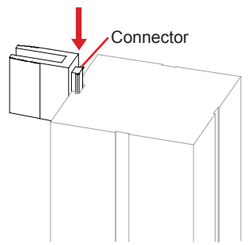
Steps:

1) Attach assembled headers [7/8/9] to extrusions [5A/5B] then connect graphics to Velcro on BACK of assembled headers.
2) Attach lights to extrusions [5A/5B]. See Light Connection detail.
3) Attach counter supports [10/11] to [2A] [3A] [2C] and [3C].
4) Connect support legs [10A] to counter supports [10/11].
5) Attach shelf to [2A].
6) Attach flange plates [11A] to tops of curved extrusions [10], using screws.
7) Attach counter tops to flange plates [11A]. See Counter Top Attachment detail.
8) Route USB cords from counter top. See USB Cord Management sheet.
9) Attach wings to clamps on [2A/2B] and [3C/3D]. See A10 Clamp detail.
10) Attach monitor mounts to vertical extrusions [2B] and [3D]. See Monitor Mount detail.

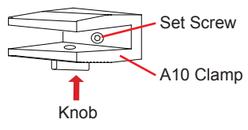


Completed Assembly

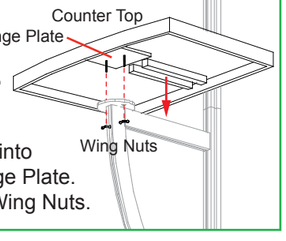
## A10 Clamp



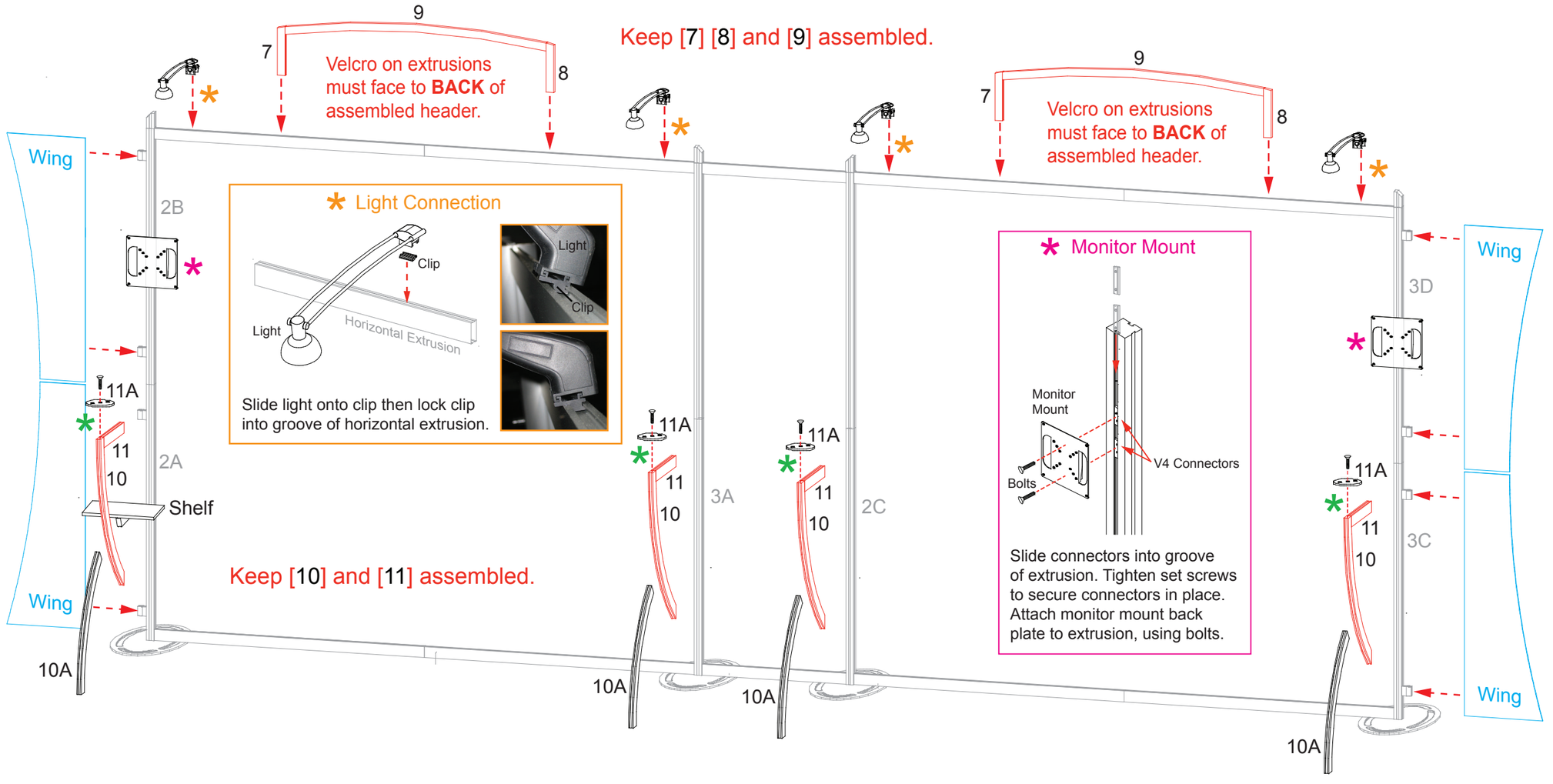

1) Slide connector of clamp into extrusion groove.
2) Tighten set screw when A10 is in desired location.
3) Insert wing into clamp.
4) Tighten knob on clamp to secure wing in place.




## * Counter Top Attachment




Insert screws, located on underside of Counter Top, into holes of Flange Plate. Secure with Wing Nuts.




## * Light Connection







Slide light onto clip then lock clip into groove of horizontal extrusion.

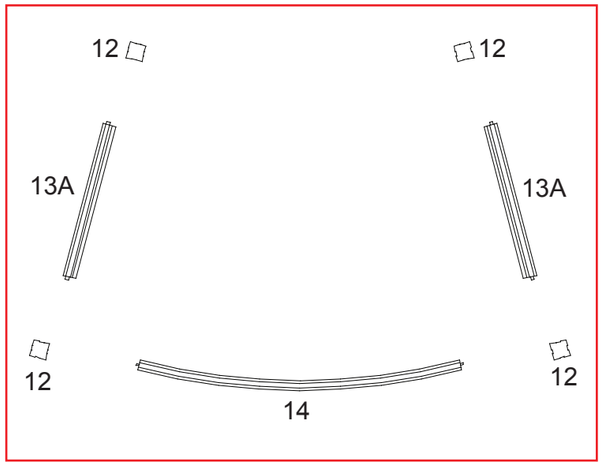
## * Monitor Mount



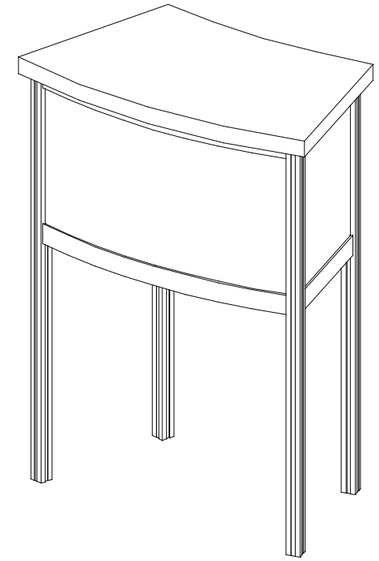

Slide connectors into groove of extrusion. Tighten set screws to secure connectors in place. Attach monitor mount back plate to extrusion, using bolts.

| Item | Qty | Description |
|---|---|---|
| 12 | 4 | 38” S40 Vertical Extrusion |
| 13,13A | 2,2 | 12” Z45 Horizontal Extrusion |
| 14 | 2 | 25” Z45 Horizontal Extrusion |

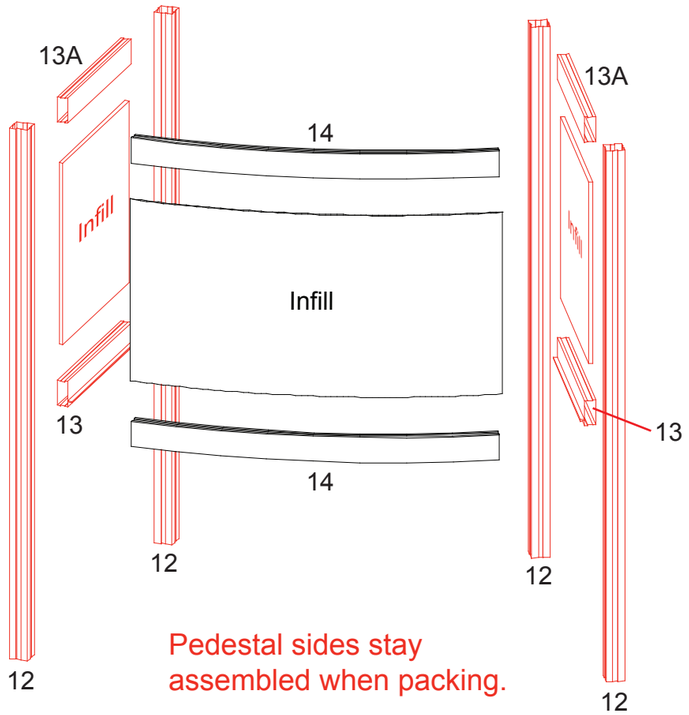
Steps
1) Attach horizontals [13] and [13A] between verticals [12], with infills between.
2) Attach curved horizontals [14] between front verticals [12], with infill between.
3) Place shelf on lip of extrusions [13]. See Extrusion Lip detail.
4) Set pedestal top on top of extrusions [13A] and [14].



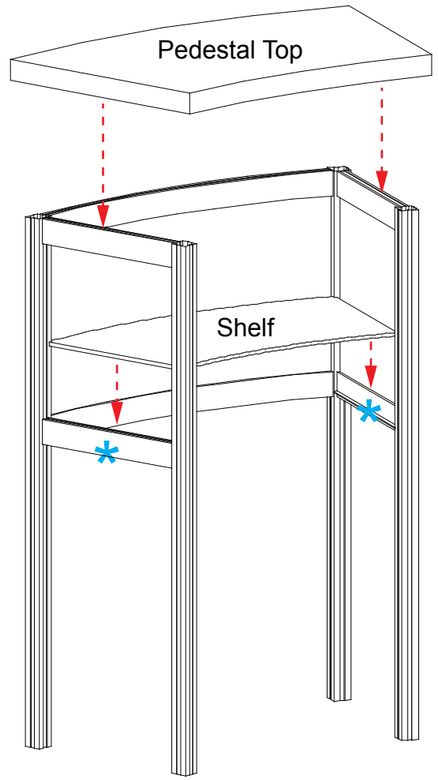

Top View



Completed Pedestal Assembly




Pedestal sides stay assembled when packing.

**✱ Extrusion Lip**

Extrusions [13A ] have a lip for the shelf to rest upon.