

General Setup Instructions

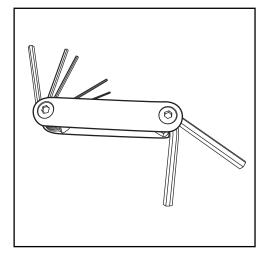
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

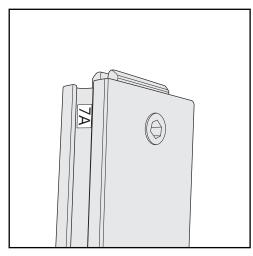
- For Cleaning Metal, Plex, & Laminate Parts: Use a MILD NON-ABRASIVE cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all setscrews and locks during disassembly



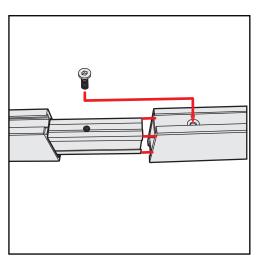
Hex Tool - Essential for Assembly



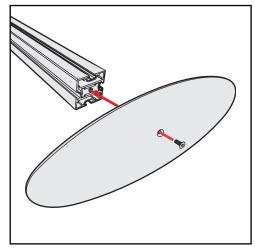
Part Identification - Numbering



MARNING



Spline Connection



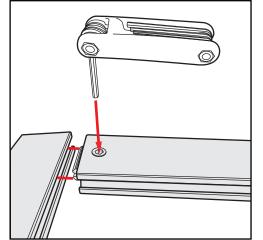
Base Plate & Extrusion Connection



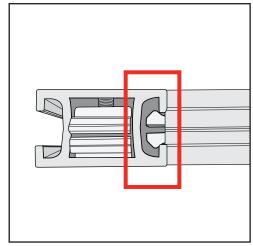
DO NOT USE POWER TOOLS



LADDERS OR LIFTS MAY BE REQUIRED



Extrusion & Lock Connection



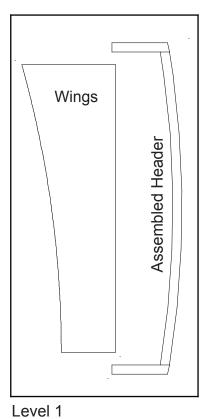
Engaged Lock

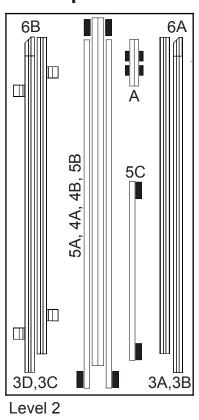


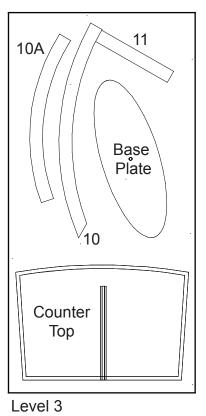
ALL CONNECTIONS MUST BE TIGHTLY SECURED

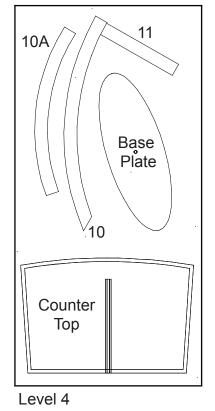


Top View of Each Level









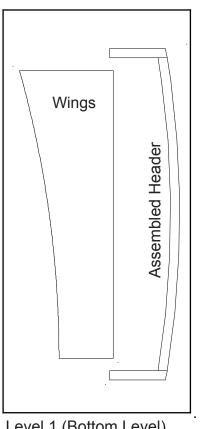
Lights

Graphics

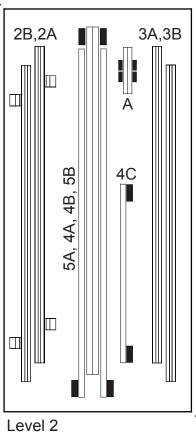
Setup Hardware
W/ Hostess Shelf

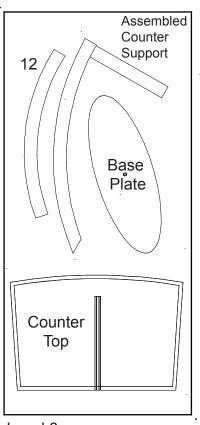


Top View of Each Level

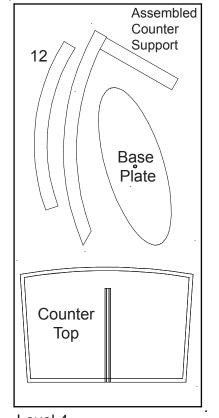








Level 3



Level 4

Monitor Mount

Monitor Mount

Order #XXXXX VK-2110 Assembly

Qty.	Description
4	Base Plate
1,1	42" Vertical Extrusion w/ A10 Clamps
1,1	42" Vertical Extrusion w/ A10 Clamps
1,1	42" Vertical Extrusion
1,1	42" Vertical Extrusion
2,2	45" Horizontal Extrusion
2,2	45" Horizontal Extrusion
1,1	24" Horizontal Extrusion
2,2	2.5" Angle-Cut Vertical
	4 1,1 1,1 1,1 1,1 2,2 2,2 1,1

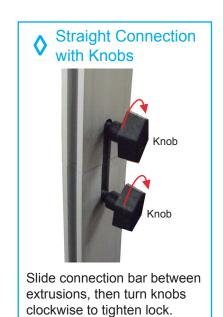
Steps:

- 1) Attach base plates [1] to lower verticals [2A] [3A] [2C] and [3C], using bolts.
- 2) Connect verticals [2A to 2B] [3A to 3B] [2C to 2D] and [3C to 3D], using connection bars. See Straight Connection with Knobs detail.
- 3) Connect horizontals [4A to 4B] and [5A to 5B], using connection bars. See Straight Connection with Knobs detail.
- 4) Attach vertical assemblies [2A/2B] [3A/3B] [2C/2D] and [3C/3D] with horizontal assemblies [4A/4B] and [5A/5B]. See Corner Connection with Knob detail.
- 5) Attach verticals [6A] and [6B] to verticals [2B] [2D] [3B] and [3D]. See 2.5"h Angle-Cut Vertical Attachment detail.
- 6) Connect graphics to Velcro on back side of frame.

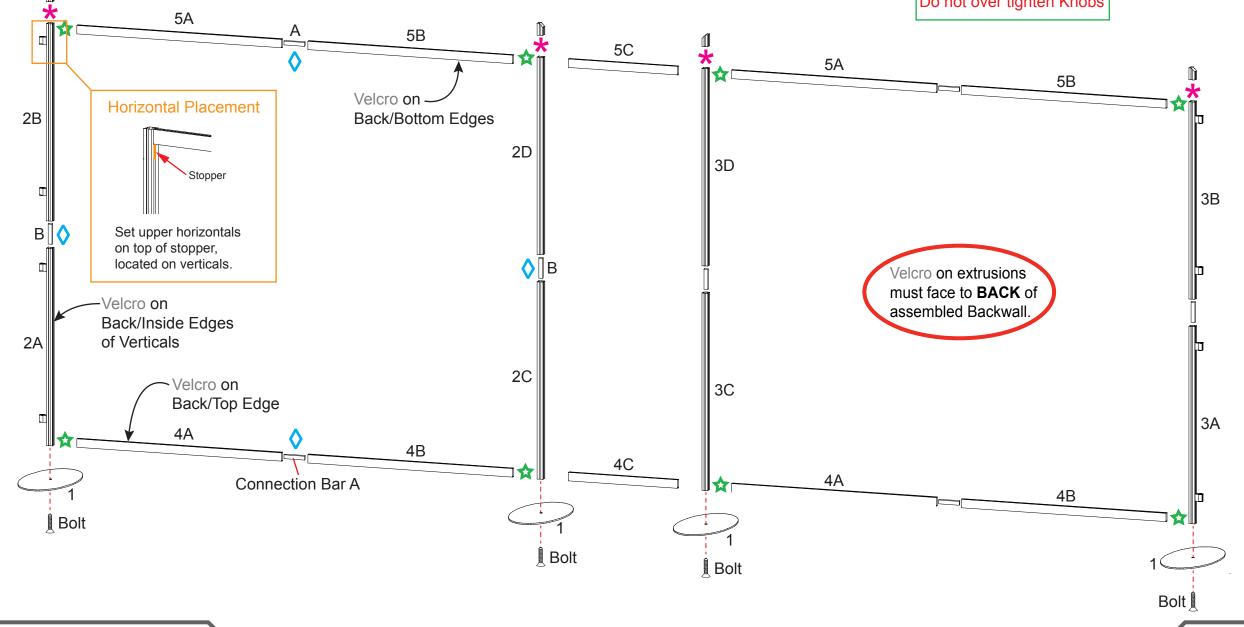


to tighten lock.

Do not over tighten Knobs



Do not over tighten Knobs



VISIONS TO 2018

Order #XXXXX VK-2110 Attachments

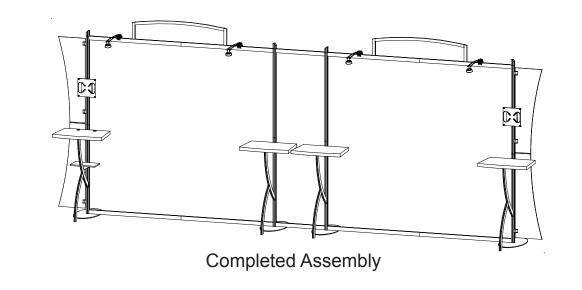
Item	Qty.	Description
7/8/9	2	Header Frame
10/11	2	Counter Suppor
12	2	Support Leg

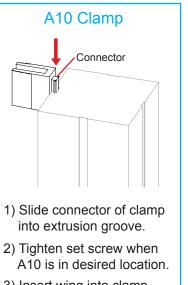
Flange Plate

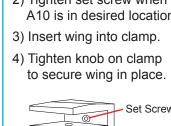
2

13

- Steps:
 1) Attach assembled header frames [7/8/9] to extrusions [5A] and [5B] then connect graphics to Velcro on BACK of header frames.
- 2) Connect lights to extrusions [5A] and [5B]. See Light Connection detail.
- 3) Connect counter supports [10/11] to [2A] [2C] [3C] and [3A].
- 4) Connect support legs [12] to extrusions [11] of counter supports.
- 5) Attach hostess shelf to extrusion [2A].
- 6) Attach flange plates [13] to tops of curved extrusions [11], using bolts.
- 7) Attach counter tops to flange plates [13]. See Counter Top Attachment detail.
- 8) Attach wings to clamps. See A10 Clamp detail.
- 9) Attach monitor mounts to vertical extrusions [2B] and [3B]. See Monitor Mount detail.







Knob

