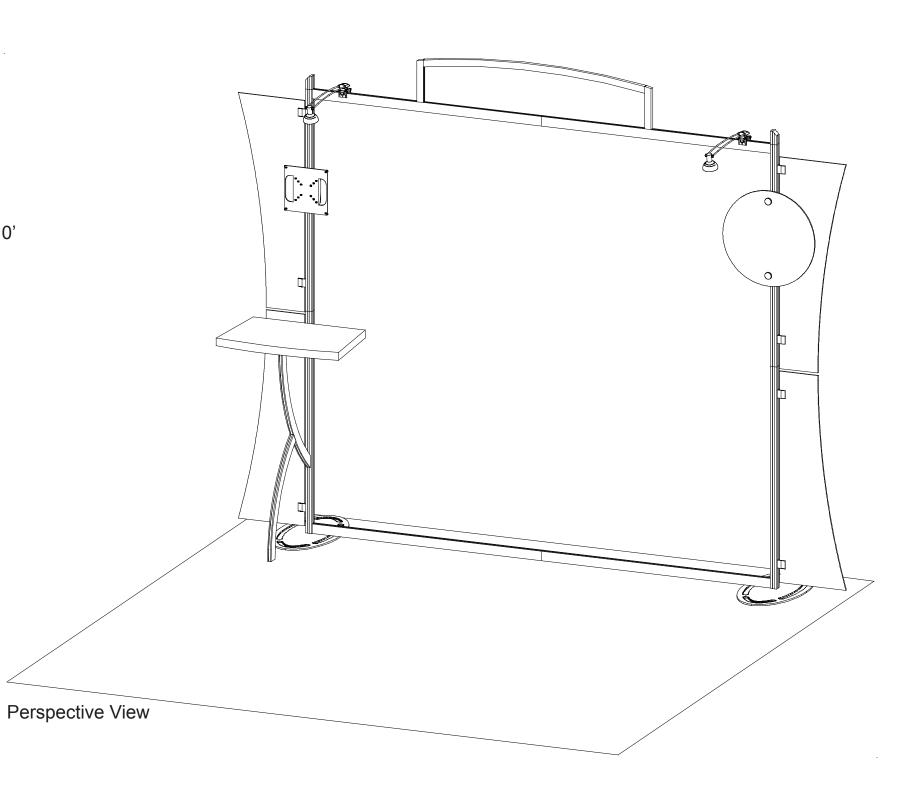
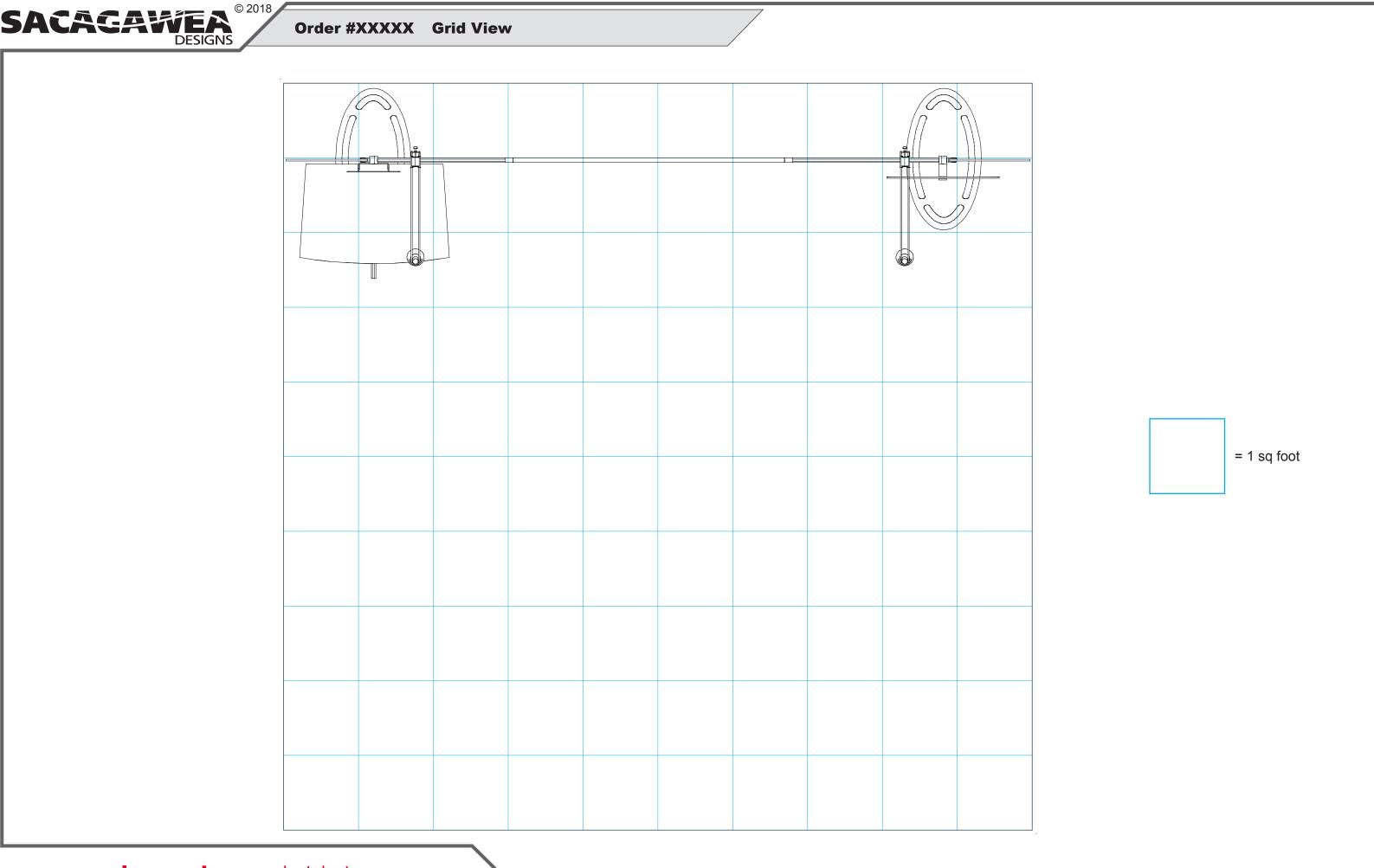


Plan View





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General Setup Instructions

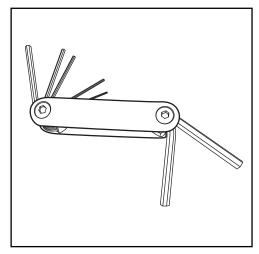
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

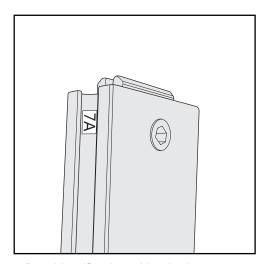
- For Cleaning Metal, Plex, & Laminate Parts: Use a MILD NON-ABRASIVE cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all setscrews and locks during disassembly



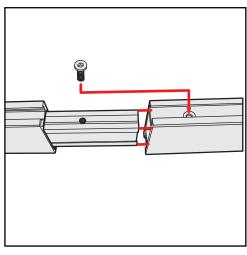
Hex Tool - Essential for Assembly



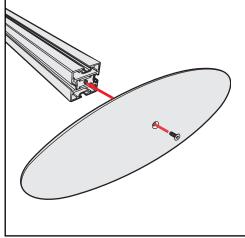
Part Identification - Numbering

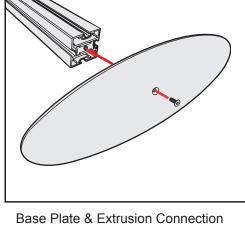


MARNING



Spline Connection







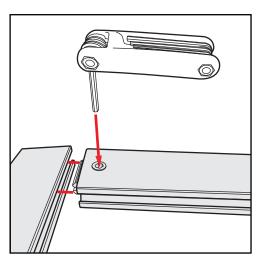
DO NOT USE POWER TOOLS



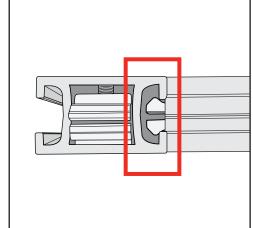
LADDERS OR LIFTS MAY BE REQUIRED



ALL CONNECTIONS MUST BE TIGHTLY SECURED

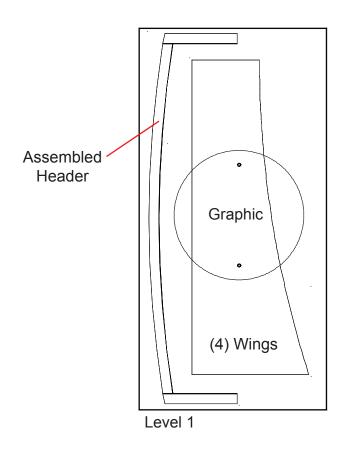


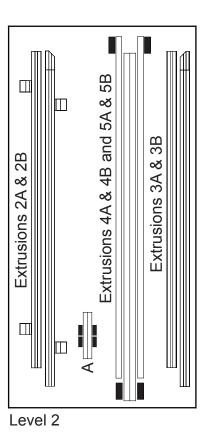
Extrusion & Lock Connection

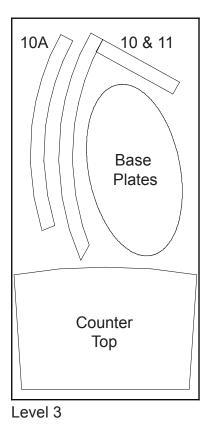


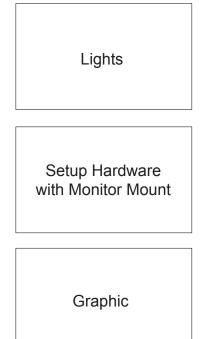
Engaged Lock

Top View of Each Level







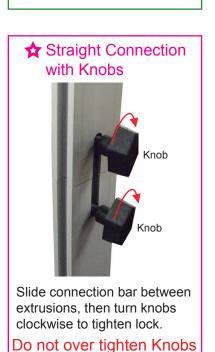


Order #XXXXX VK-1223 Assembly

Item	Qty.	Description
1	2	Base Plate
2A/2B	1/1	42" Vertical Extrusion
3A/3B	1/1	42" Vertical Extrusion
4A/4B	1/1	45" Horizontal Extrusion
5A/5B	1/1	45" Horizontal Extrusion
6A/6B	1/1	2.5" Angle-Cut Vertical

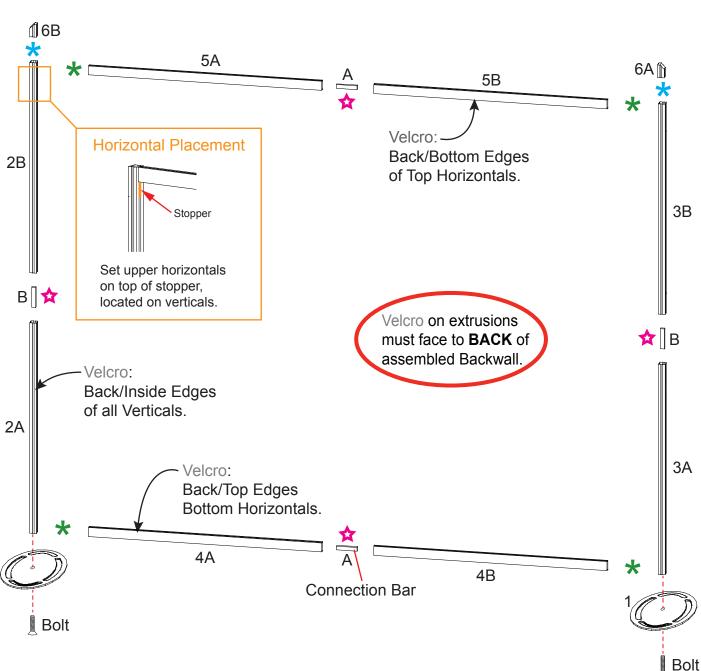


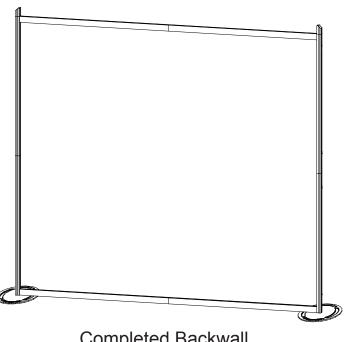
Do not over tighten Knobs



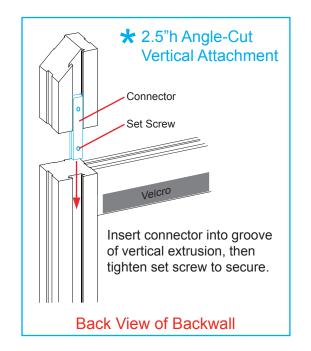
Steps:

- 1) Attach base plates [1] verticals [2A] & [3A], using bolts.
- 2) Connect verticals [2A] [2B] and [3A] [3B], using connection bars [B]. See Straight Connection with Knobs detail.
- 3) Connect horizontals [4A] [4B] and [5A] [5B], using connection bars [A]. See Straight Connection with Knobs detail.
- 4) Connect assemblies [2A/2B] and [3A,3B] with assemblies [4A,4B] and [5A,5B]. See Corner Connection with Knob detail.
- 5) Connect angled verticals [6A] to [2B] and [6B] to [3B]. See 2.5"h Angle-Cut Vertical Attachment detail.
- 6) Attach graphic to Velcro on back of assembled Backwall.





Completed Backwall Front View

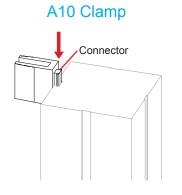


Order #XXXXX VK-1223 Attachments

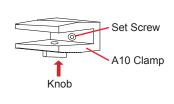
Steps:

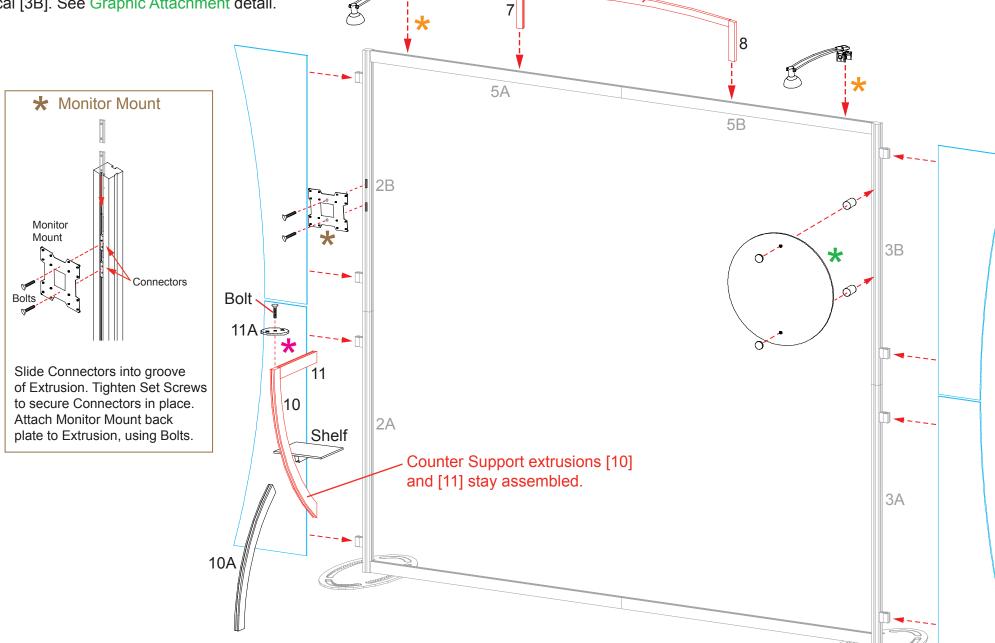
- 1) Connect lights to top horizontals [5A/5B]. See Light Connection detail.
- 2) Attach header frame assembly [7/8/9] to top horizontals [5A/5B].
- 3) Attach counter support assembly [10/11] to Vertical [2A].
- 4) Attach shelf between [10] and [2A].
- 5) Attach support leg [10A] to curved extrusion [10].
- 6) Attach flange plate [11A] to top of Curved Extrusion [10].
- 7) Attach counter top to [11A]. See Counter Top Attachment detail.
- 8) Attach wings to A10 clamps. See A10 Clamp detail.

9) Attach monitor mount to vertical [2B]. See Monitor Mount detail. 10) Attach graphic to vertical [3B]. See Graphic Attachment detail.



- 1) Slide connector of clamp into extrusion groove.
- 2) Tighten set screw when A10 is in desired location.
- 3) Insert wing into clamp.
- 4) Tighten knob on clamp to secure wing in place.





Item Qty. Description

10/11 1

Header Frame Assembly

Support Leg

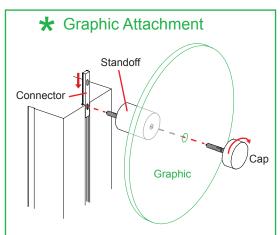
Flange Plate

Counter Support Assembly

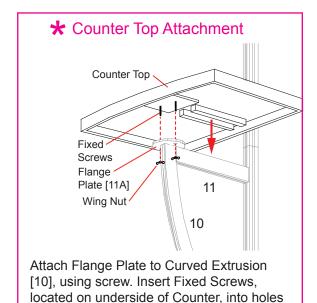
Header Frame extrusions [7] [8]

and [9] stay assembled.





Slide connector into groove of extrusion. Tighten set screws to secure in place. Screw standoff into connector. Place graphic between standoff and cap, then screw cap to secure graphic.



of Flange Plate. Secure with Wing Nuts.