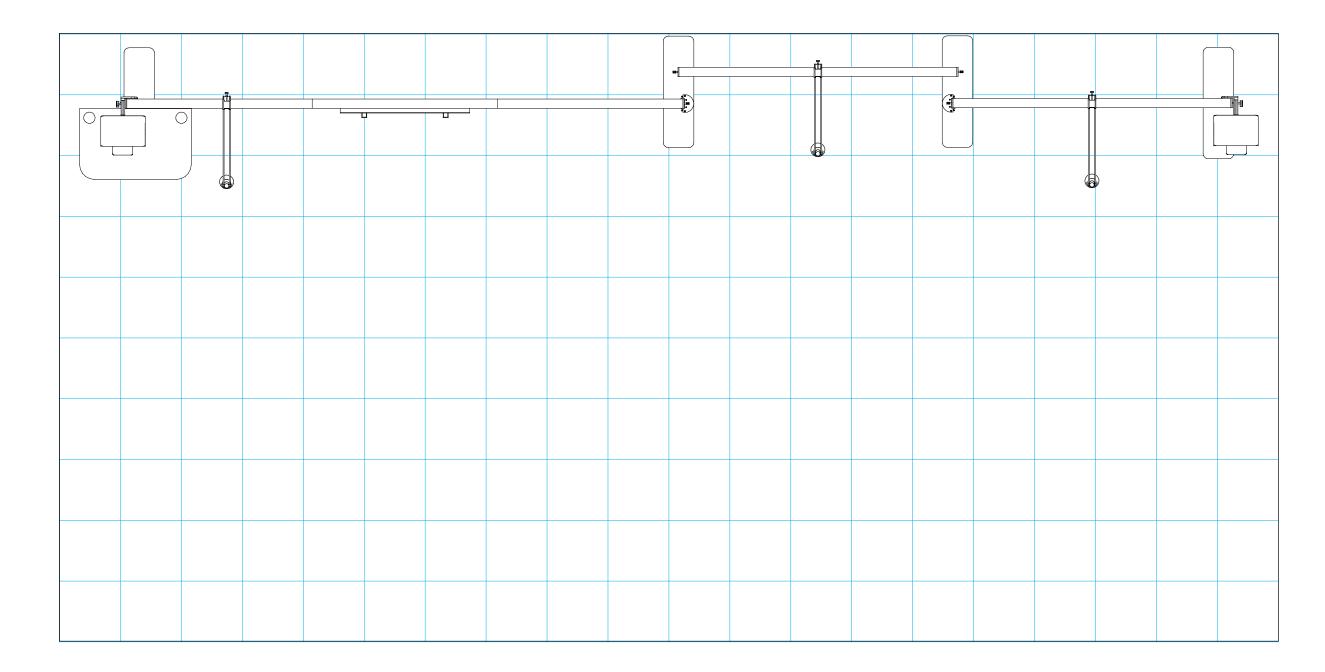


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= 1 sq ft

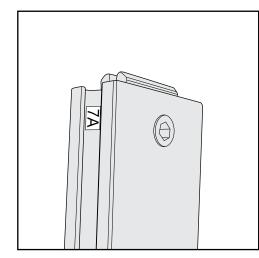


General Setup Instructions

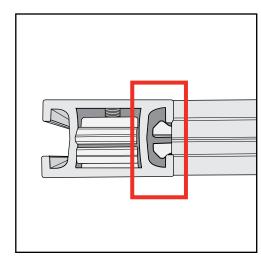
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts:
 Use a MILD NON-ABRASIVE cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
 Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials.
 All provided packing materials are for ease of repacking & component protection.



Part Identification - Numbering



Engaged Lock

Disassembly

- For loss prevention, keep all knobs & connectors attached to extrusions during disassembly.





DO NOT USE POWER TOOLS

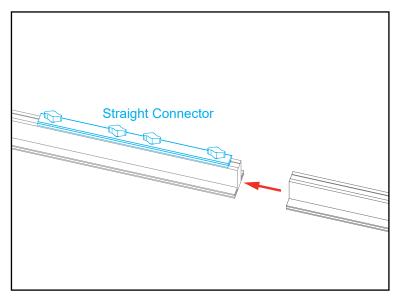


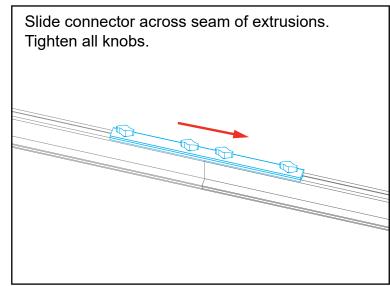
ALL CONNECTIONS MUST BE TIGHTLY SECURED

Straight Connection

When assembling frame, first attach all straight connectors, then attach corner connectors.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide straight connector across the seam of extrusions.
- 3) Tighten all knobs to secure connection.





All knobs must be tightened securely to ensure a proper connection.

Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

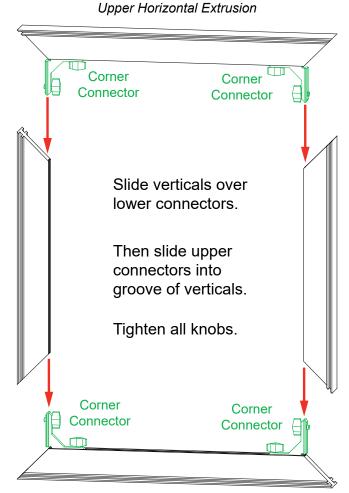
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

Corner Connection

- 1) Loosen knobs, then slide vertical extrusions onto corner connectors of lower horizontal extrusion.
- 2) Slide corner connectors of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of corner connectors on lower and upper horizontal extrusions.

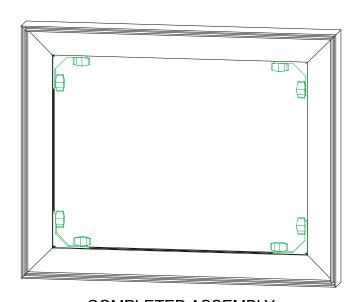


Lower Horizontal Extrusion

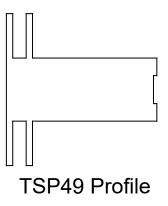




Adjust connectors if necessary to prevent gaps in connection.



COMPLETED ASSEMBLY

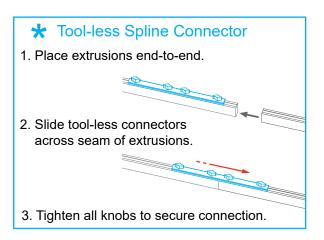


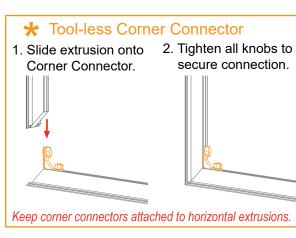
All knobs must be tightened securely to ensure a proper connection.

Large Backwall Frame Assembly (Left Frame)

ltem	Qty.	Description
1	1	45"h TSP49 Vertical Extrusion
2	1	41"h TSP49 Vertical Extrusion
3	1	45"h TSP49 Vertical Extrusion
4	1	41"h TSP49 Vertical Extrusion
5	1	36.5"w TSP49 Horizontal Extrusion
6	1	36.5"w TSP49 Horizontal Extrusion
7	1	36.5"w TSP49 Horizontal Extrusion
8	1	36.5"w TSP49 Horizontal Extrusion
9	1	36.5"w TSP49 Horizontal Extrusion
9	1	6" x 22" End Base Plate w/ foot
10	1	36.5"w TSP49 Horizontal Extrusion
11	1	41.209"h Z45 Vertical Extrusion
12	1	41.209"h Z45 Vertical Extrusion
14	1	6" x 22" Base Plate w/ flange (right)

Assemble frame flat on ground.

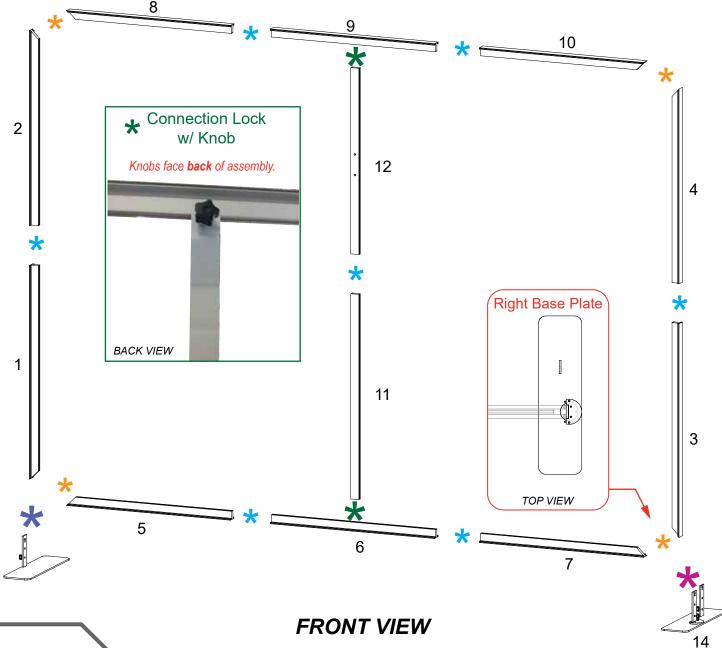


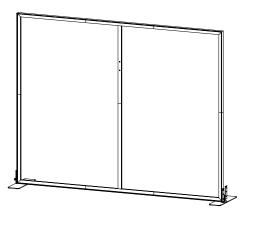


Steps:

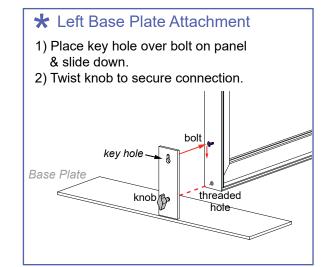
Refer to the Tool-less Frame Assembly general information page.

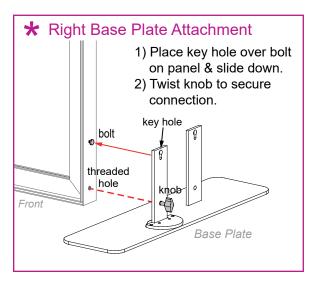
- 1) Assemble vertical extrusions [1-2], [3-4], [11-12] & horizontals [5-6-7], [8-9-10] together, using Tool-less Spline Connectors.
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6/7], [8/9/10], using Tool-less Corner Connectors.
- 3) Install Base Plates [9] & [14] to bottom corners of frame assembly as shown. See Left Base Plate Attachment & Right Base Plate Attachment details.
- 4) Lift frame to upright position, then connect vertical assembly [11/12] between horizontal assemblies [5/6/7], [8/9/10] using Connection Lock w/ Knob.





When assembled





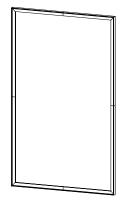
Small Backwall Frame Assembly (middle frame)

tem	Qty.	Description
1	1	45"h TSP49 Vertical Extrusion
2	1	45"h TSP49 Vertical Extrusion
3	1	45"h TSP49 Vertical Extrusion
4	1	45"h TSP49 Vertical Extrusion
5	1	27.35"w TSP49 Horizontal Extrusion
6	1	27.35"w TSP49 Horizontal Extrusion
7	1	27.35"w TSP49 Horizontal Extrusion
8	1	27.35"w TSP49 Horizontal Extrusion

Steps:

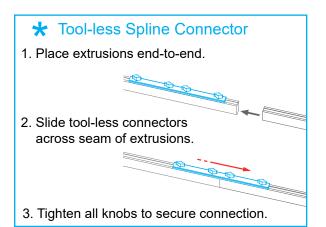
Refer to the Tool-less Frame Assembly general information page.

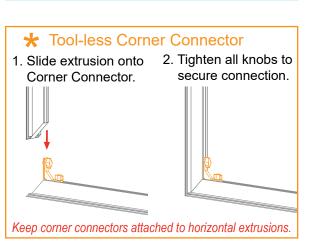
- 1) Assemble vertical extrusions [1-2], [3-4] & horizontal extrusions [5-6], [7-8] together, using Tool-less Spline connectors.
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6], [7/8], using Tool-less Corner Connectors.

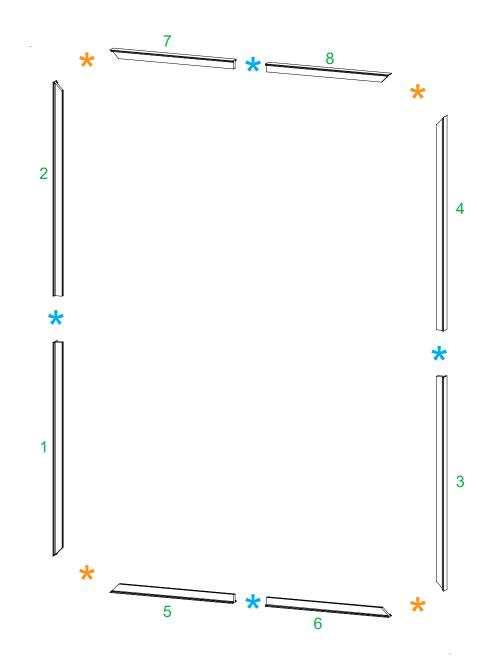


When assembled

Assemble frame flat on ground.







Small Backwall Frame Assembly (right frame)

tem	Qty.	Description
1	1	45"h TSP49 Vertical Extrusion
2	1	45"h TSP49 Vertical Extrusion
3	1	45"h TSP49 Vertical Extrusion
4	1	45"h TSP49 Vertical Extrusion
5	1	27.35"w TSP49 Horizontal Extrusion
6	1	27.35"w TSP49 Horizontal Extrusion
7	1	27.35"w TSP49 Horizontal Extrusion
8	1	27.35"w TSP49 Horizontal Extrusion
9	1	6" x 22" End Base Plate w/ foot
13	1	6" x 22" Base Plate w/ flange (left)

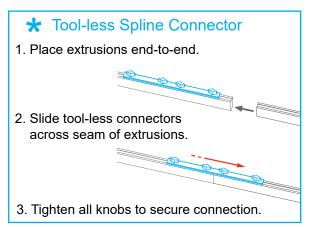
Steps:

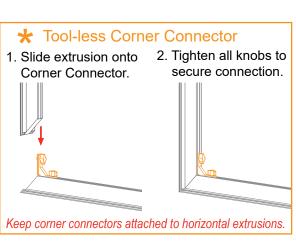
Refer to the Tool-less Frame Assembly general information page.

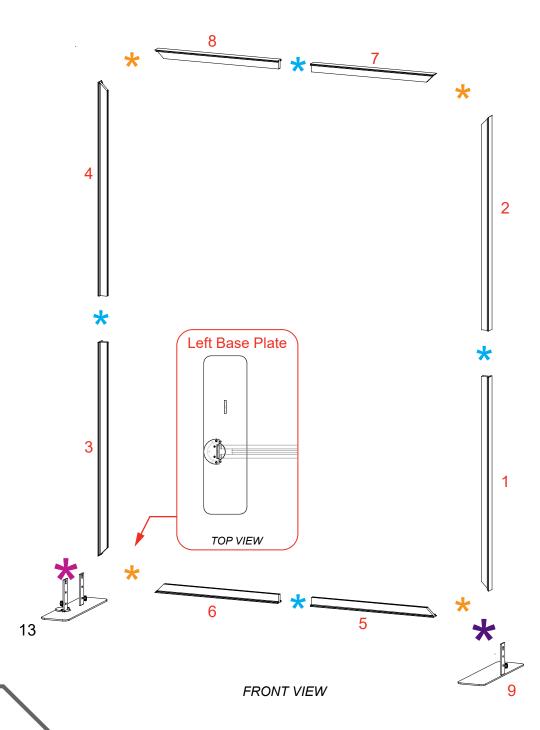
- 1) Assemble vertical extrusions [1-2], [3-4] & horizontal extrusions [5-6], [7-8] together, using Tool-less Spline connectors.
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6], [7/8], using Tool-less Corner Connectors.
- 3) Install Base Plates [9] & [13] to bottom corners of frame assembly as shown. See Left Base Plate Attachment & Right Base Plate Attachment details.

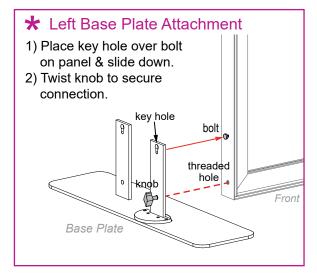
When assembled

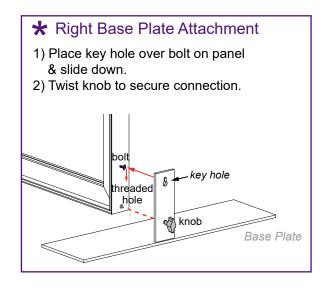
Assemble frame flat on ground.











Backwall Frames Connection

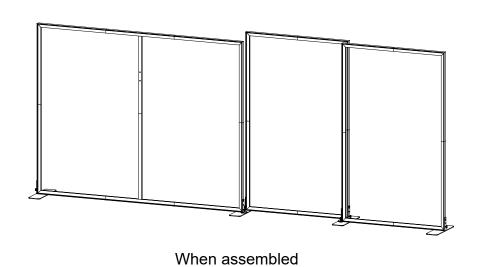
Replace Results Attachment Place key hole over bolt on panel & slide down. Twist knob to secure connection. Results Attachment Results Attachment Base Plate

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Steps:

Connect middle frame to base plates of left & right frames, as shown.

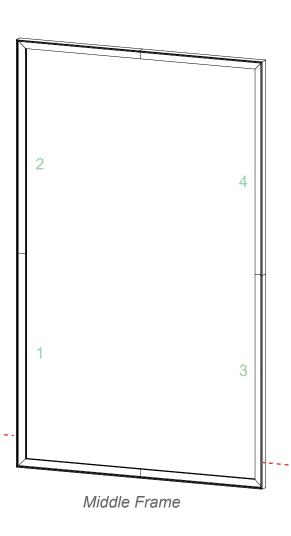
See Base Plate Attachment detail.

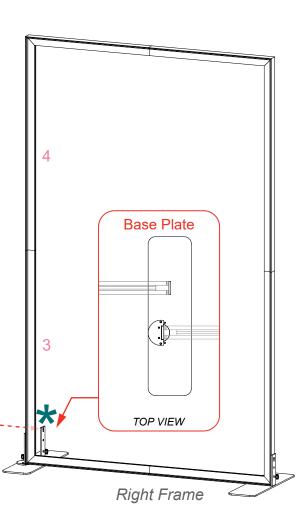


Base Plate

TOP VIEW

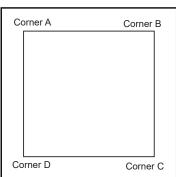
Left Frame





Fabric Graphics Application

SEG Graphic Installation



It is important to first insert graphic into each alternate corner, then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



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Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center.
Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

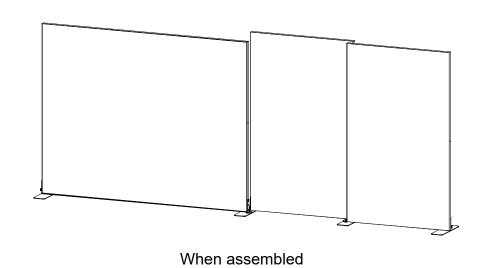


Graphic Removal

To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

Steps:

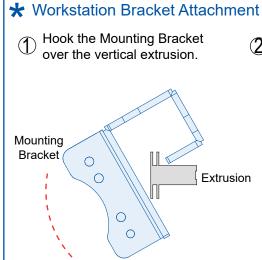
1) Apply SEG Graphics to assembled frames.



SEG Graphic SEG Graphic

FRONT VIEW

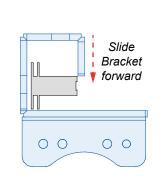
Backwall Attachments



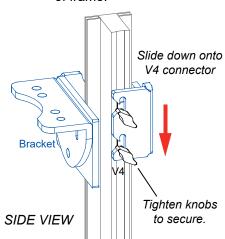
Slide bracket forward, then down onto V4 connector.

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V4 connectors stay permanently attached to vertical extrusion.



Tighten thumb screws to secure connection to inside of frame.



Steps:

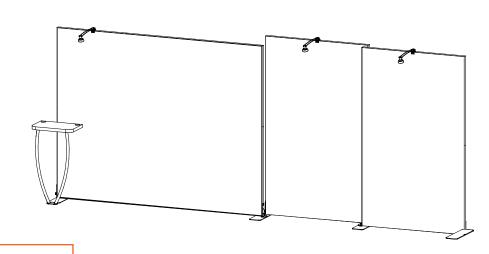
- 1) Attach Workstation Mounting Bracket to backwall vertical as shown. See Workstation Bracket Attachment detail.
- 2) Assemble Workstation legs & counter top to bracket. See Workstation Assembly detail.
- 3) Attach Lights to top of backwall as shown. See Light Attachment detail.

Attach clamp of stem light to top of

horizontal extrusion where desired.

Twist knob on back to tighten in place.

* Light Attachment



When assembled

Workstation Assembly

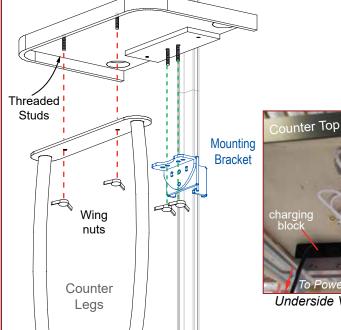
1) Attach threaded studs on underside of Counter Top to Counter Legs; secure with wing nuts.

TOP VIEW

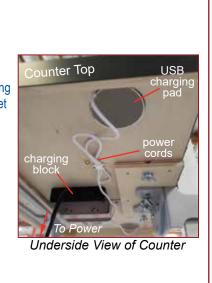
2) Connect Counter Top to Mounting Bracket, using wing nuts.

Counter Top

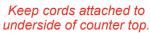
UNDERSIDE VIEW



Keep cords attached to



3) Attach power cords to wireless chargers.



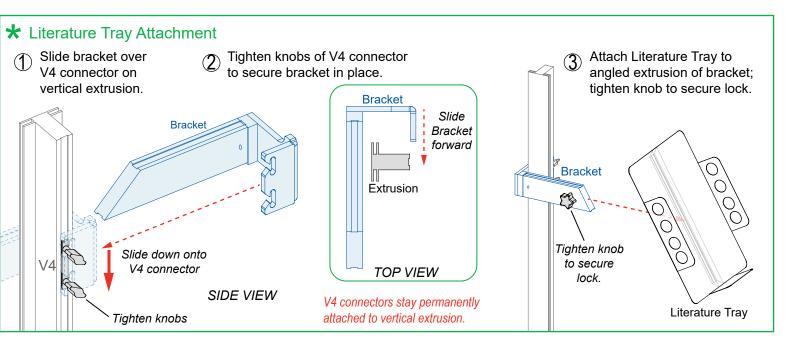
BACK VIEW

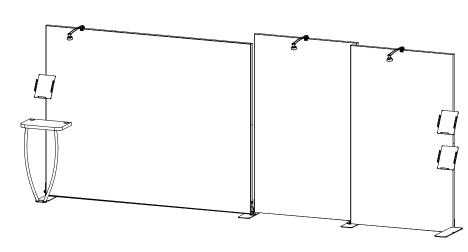
Slide bracket over V4 connector on

vertical extrusion.

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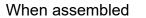
Backwall Attachments (cont'd)

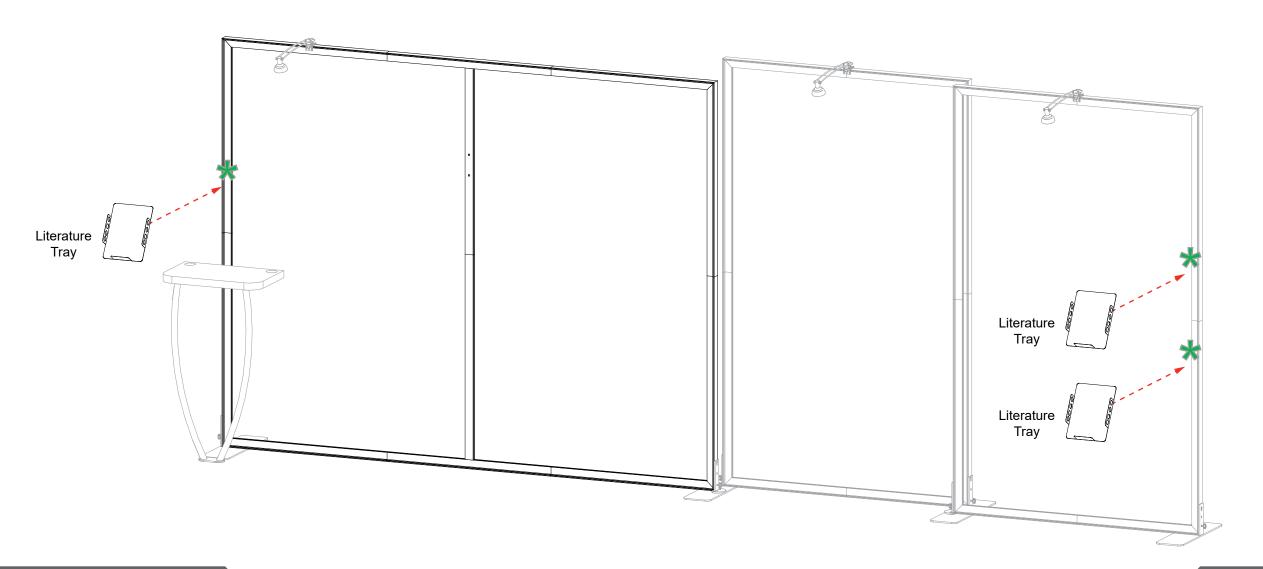




Steps:

1) Attach Literature Trays to backwall vertical, as shown. See Literature Tray Attachment detail.



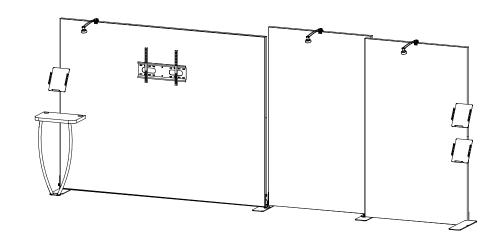




Backwall Attachments (cont'd)

Steps:

1) Attach large Monitor Mount to backwall vertical. See Large Monitor Mount Attachment detail.



Completed Assembly

