

Plan View

SETUP INSTRUCTIONS

If you would like to tell us about your experience with your setup instructions please email us at info@classicexhibits.com



### **General Setup Instructions**

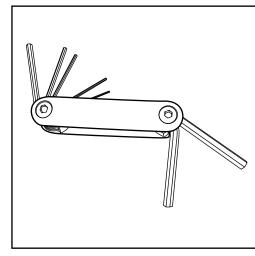
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

## Cleaning & Packing

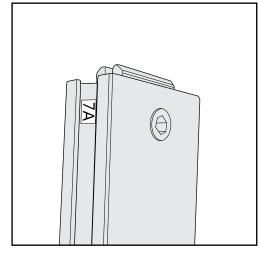
- For Cleaning Metal, Plex, & Laminate Parts:
   Use a MILD NON-ABRASIVE cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
   Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials.
   All provided packing materials are for ease of repacking & component protection.

## Disassembly

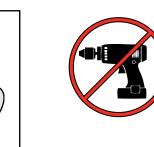
- For loss prevention, tighten all setscrews and locks during disassembly



Hex Tool - Essential for Assembly

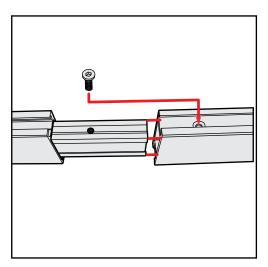


Part Identification - Numbering

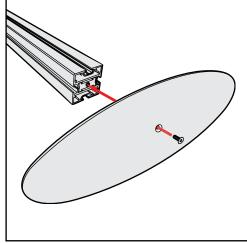


DO NOT USE POWER TOOLS

MARNING



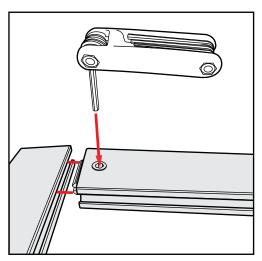
Spline Connection



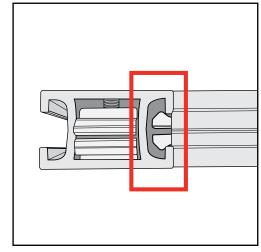
Base Plate & Extrusion Connection



LADDERS OR LIFTS MAY BE REQUIRED



Extrusion & Lock Connection



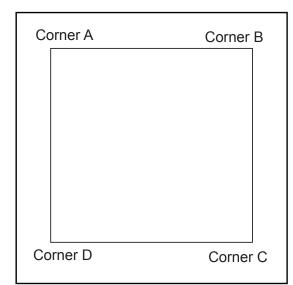
Engaged Lock



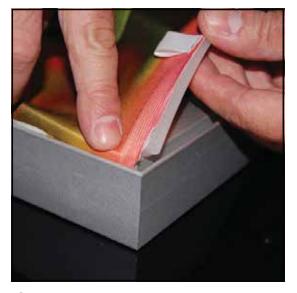
ALL CONNECTIONS MUST BE TIGHTLY SECURED



### SEG Graphic Installation



It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



Step 1 Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

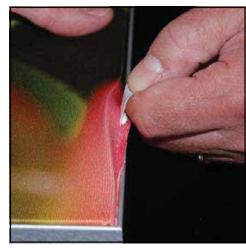


Step 2 Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



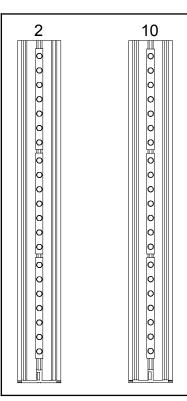
Step 3 Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

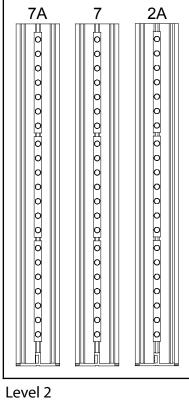
### **Graphic Removal**

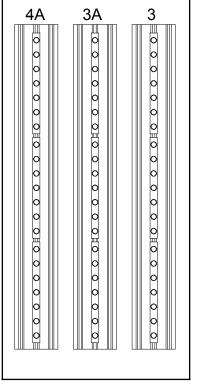


To remove the graphic the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

# Top View of Each Level



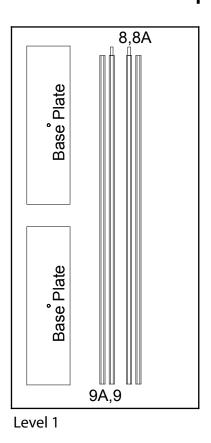


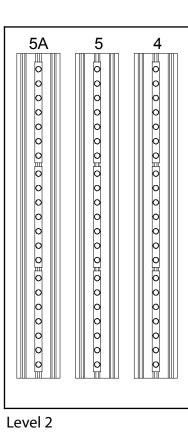


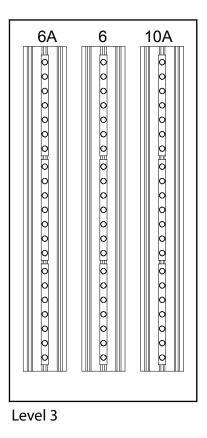
Level 1

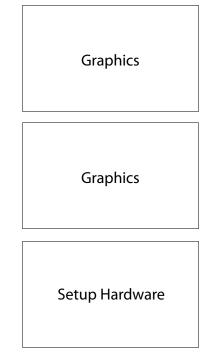
Level 3

# Top View of Each Level









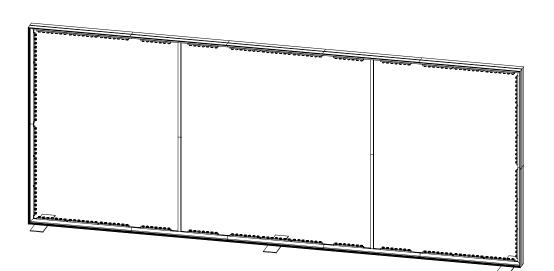
2017

### Order #49951 MOD-1614 Lightbox Assembly

Item	Qty.	Description
1	3	Base Plate
2/2A	1/1	47.5" CEI-152 Horizontal Extrusio
3/3A	1/1	45" CEI-152 Horizontal Extrusion
4/4A	1/1	45" CEI-152 Horizontal Extrusion
5/5A	1/1	45" CEI-152 Horizontal Extrusion
6/6A	1/1	45" CEI-152 Horizontal Extrusion
7/7A	1/1	47.5" CEI-152 Vertical Extrusion
8/8A	1/1	45.677" Z33 Vertical Extrusion
9/9A	1/1	45.677" Z33 Vertical Extrusion
10/10A	1/1	47.5" CEI-152 Vertical Extrusion

### Steps:

- 1) Attach Base Plates [1] to Horizontals [2,4,6], using bolts.
- 2) Connect Verticals [8,8A] [9,9A].
- 3) Connect Horizontals [2,3,4,5,6] [2A,3A,4A,5A,6A]. See General Information sheet CEI-152 Straight Connection detail.
- 4) Connect Verticals [7,7A] [10,10A]. See General Information sheet CEI-152 Straight Connection detail.
- 5) Connect Vertical assemblies [2/3/4/5/6] [2A/3A/4A/5A/6A] to Horizontal assemblies [7/7A] [10/10A], with assemblies [8/8A] and [9/9A] between. See General Information sheet CEI-152 Corner Connection detail.
- 6) Route Light Cords thru PR63 and hole in [6] then connect to Transformers. See Light and PR63 details.
- 7) Apply SEG Graphic to assembled CEI-152 frame. See General Information sheet SEG Graphic Installation detail.



**Completed Assembly** 

# 1) Male & female connectors must face correct direction prior to attachment. 2) Attach SuperNova light to horizontal or vertical extrusion and secure with plastic washer and screw. 3) Remove light for packing. Connector Plastic Washer Screw

SuperNova Light

